# COATINGS FOR SUSTAINABLE SUCCESS

# WITH HIGHLY PRODUCTIVE EQUIPMENT

Electricity is a prerequisite for prosperity and progress. And electrical energy from renewable sources such as photovoltaics has become an essential building block in the energy mix. According to all forecasts, photovoltaics will be expanded to a much greater extent in the coming years.

The focus will be on two factors: higher productivity and increasing the efficiency of converting sunlight into electricity. At the same time, this increase in productivity and efficiencies must be accompanied by resource-conserving use of the necessary materials.

#### Contribution to the expansion of photovoltaics

Our contribution is highly productive vacuum coating equipment, which our customers use to manufacture solar cells or solar modules. The systems are tailored to their requirements and are suitable for different materials and formats. And they are scalable, meaning that processes from research and pilot production can be transferred to larger plants for mass production.

Major international manufacturers of crystalline and thin-film solar modules use our equipment for their production. They benefit from our experience and expertise as market leader.

We work closely with our customers to develop the next generation of modules that will be even more efficient.

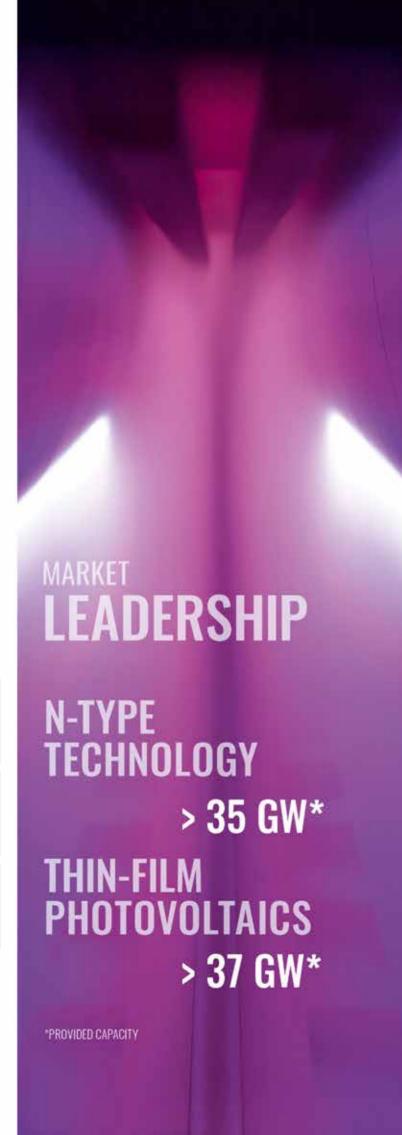
**Equipment with high productivity**due to short cycle times & high availability

Unique scalability

of equipment & technologies



Our customers are leading due to low cost per watt



# IBC SOLAR CELLS

Seed layers for the metallization of IBC solar cells cost effective & in high quality

The world's most powerful PV modules today are made from IBC solar cells. IBC stands for interdigitated back contact. And the name gives away the special feature of these cells: their electrodes are located on the back.

This eliminates the otherwise visible metallic strips on the front, which has advantages for the efficiency and aesthetics of the cells.

We offer you suitable equipment so that you can produce the required thin films with PVD technologies cost-effectively and in high quality. Different materials like TCO (ITO, AZO), titanium, copper and aluminum can be deposited with one system.

Deposition of different materials in one coating system

High target utilization

and best coating homogeneity on the market

Special carrier design

**V** 

for shunt-free coating



Turning buildings into generators with functional layers for integrated solar cells

With integrated photovoltaics, the building envelope performs two functions: Protecting the building and generating electricity. However, the design freedom for architects should not be lost in the process. For this reason, the requirements for the cell and the front glass of the solar module are extremely high.

We offer vacuum coating systems that enable you to meet these requirements. Our systems ensure your production process, both for cell production and for glass coating. With extremely precise layer distribution of our deposition processes, even the highest demands on aesthetics can be met. In addition, you can also produce chromatic layers according to your specifications. The optical result is reproducible at any time with our equipment.

Aesthetic surfaces
due to extremely high coating

Lower material costs
due to high target utilization

**High reproducibility** of the different layers







# THIN-FILM PHOTOVOLTAICS

Efficient Equipment for thin-film PV
To make the most of the sun

As a thin-film solar module manufacturer, you need coating equipment you can rely on and that keeps pace with your growth.

VON ARDENNE offers you proven PVD coating equipment, key components and technological knowhow for all production stages of thinfilm photovoltaics. Our laboratory and pilot systems use the same key components as our production equipment for the industry. Thus, you can test your applications under laboratory conditions. And you will save time when you want to scale up your products.

The special competence you can benefit from is our ability to provide solutions for complex thin-film PV products.

Reliable & highly productive equipment:

proven in industrial use

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Systems keep pace with your requirements

through upgrades & high scalability



Lowest cost of ownership

and costs per watt

# TOPCON SOLAR CELLS

High-efficiency TOPCon solar cells through coating without back etching

N-type TOPCon solar cells offer numerous advantages over PERC solar cells, such as lower degradation and higher efficiency.

We have further developed the sputtering technologies that have proven themselves in VON ARDENNE systems for the mass production of heterojunction solar cells. As a result, we can also offer coating systems with a capacity of up to 1.2 gigawatts for customers in the TOPCon market.

The sputtering process allows the single-sided, full-surface coating of the solar cell rear side with tunnel oxide and a doped amorphous silicon layer in a highly productive inline process. The result is a significantly higher yield than with conventional PECVD and LPCVD process-



**Highest cell efficiencies** with high productivity

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100% single-sided coating without wrap-around:

no back etching required



Entire TOPCon layer stack in one step: silicon oxide & amorphous silicon



Double-sided Coating with TCO in one process

Heterojunction solar cells (HJT) combine the advantages of thin-film and silicon photovoltaics. With excellent electrical and optical properties in a very lean process flow, our customers achieve the highest efficiencies in the gigawatt production of bifacial solar cells.

We offer you sputtering equipment for the mass production of conductive oxide (TCO) layers for HJT silicon solar cells. You will benefit from our experience of having installed equipment with a capacity of over 40 gigawatts worldwide. Optimized processes and field experience ensure the best price-performance ratio on the market.



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Can be combined with metallic layers

as seed layer for galvanically applied fine line contacts



High target utilization

and best layer homogeneity on the market



# PEROVSKITE TANDEM SOLAR CELLS

Establishing pilot production for tandem cells With joint process development

Do you want to push the technical limits of a solar cell? Would you like to set up a pilot production for perovskite tandem solar cells? Realize the next generation of solar cells with scalable vacuum coating equipment.

VON ARDENNE will support your scientists and process engineers in finding the processes for perovskite absorber deposition as well as ETL, HTL and recombination layers.

Benefit from our expertise in photovoltaics through hundreds of installed systems in more than 20 years. VON ARDENNE provides you with thermal evaporation and sputtering processes. They will put you in a position where you can realize your cell production on a mega and gigawatt scale and in a reliable and repeatable way.

Alternatively, we can combine PVD technology with other processes such as Vapor Transport Deposition (VTD), spin coating or slot die coating.





... with highest possible cell efficiency of over 30 percent



... at competitive costs

per watt peak

gigawatt







# HIGHLY FLEXIBLE & **SCALABLE INLINE SYSTEMS**

# FOR HORIZONTAL SUBSTRATE TRANSPORT

The HISS is a modular coating system for the horizontal coating of substrates. It is the perfect choice if you are looking for highly flexible production equipment with a small or medium throughput equipped with proven

Thanks to its modular design, the HISS can be configured according to your needs. We offer various basic configurations of the system such as the single-ended version for a smaller production scale.

The system offers a high process flexibility for sputter processes and thermal evaporation.

The flexible and dynamic design of the system with standardized modules enables custom-made configurations. That means that the system can be adapted to new processes or requirements. Therefore, our customers are able to act very dynamically and can adapt to the evolution of their product.

Double-sided or single-sided coating to suit your substrate & process requirements

High process flexibility

due to compatibility with various process units



Easily adaptable to your requirements through flexible configuration options











ADVANCED PANEL-LEVEL PACKAGING



METALLIC BIPOLAR PLATES



IBC SOLAR CELLS



HETEROJUNCTION SOLAR CELLS



POWER ELECTRONICS





PRINTED CIRCUIT **BOARDS** 



TOPCON SOLAR CELLS



PEROVSKITE TANDEM **SOLAR CELLS** 



# **BASIC FACTS**

Subject to change without notice due to technical improvement.

#### **Substrates**

Glass, polymers, metals, silicon wafers

#### Coating area

Up to 1000 mm x 600 mm

#### **Deposition arrangement**

Double-sided or single-sided

#### Substrate temperature

RT ... 250°C

#### **Deposition technology**

Magnetron sputtering, linear evaporation, pre- and post-treatment

#### Transport type

Carrier or glass transport

#### Loading & unloading

Optional automation by robot

#### System control



# PROVEN COATING SYSTEM FOR DISPLAYS

# WITH HIGH PRODUCTIVITY

With the GC120VCR, we offer you a reliable system for the deposition of thin metal and oxide layer systems on flat glass or substrates made of other materials.

The substrates are guided vertically through the system in a carrier. After coating, the carrier is transported back to the start by a return system. This saves you time and manpower.

VON ARDENNE is a leader in the development and manufacture of large area coating lines. Therefore, we were able to incorporate our extensive knowledge and experience with PVD technologies into this platform. The reliability of the system has been proven and confirmed in the display industry.



#### High productivity

due to scalability, modular design & short cycle times



#### Small foot print

due to vertical chamber orientation



#### Low defect rates

due to vertical orientation







### **APPLICATIONS**





### **BASIC FACTS**

Subject to change without notice due to technical improvement.

#### Substrates

Glass ...

#### Coating area

Up to 1280 x 1650 mm

#### **Deposition arrangement**

Double-sided, pulsed DC, AC or bipolar

#### Substrate temperature

RT / 200°C / 400°C

#### **Deposition technology**

Magnetron sputtering, linear evaporation, pre- and post-treatment ...

#### Transport type

inline, carrier-based

#### Loading & unloading

Optional automation by robot

#### System control

# PROVEN COATING SYSTEM

# FOR SOLAR APPLICATIONS

If you are looking for a highly productive and flexible production system combined with proven technology and design, the PIA|nova® is our answer.

The PIA|nova® is a horizontal glass coating system based on a modular platform. With this system, VON ARDENNE offers you standard, yet flexible, manufacturing equipment for depositing thin films using physical vapor deposition (PVD) technology.

We have incorporated our vast process know-how into this platform, gained from hundreds of industry-proven glass and photovoltaic coating systems. Proven many times
in industrial use

Reliable
due to extensive process know-how



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Flexible

through modular design







## **APPLICATIONS**





## **BASIC FACTS**

Subject to change without notice due to technical improvement.

#### Substrates

Glass

#### Coating area

Up to 1650 mm x 1400 mm

#### **Deposition arrangement**

Sputter down, DC, pulsed DC, AC

#### Substrate temperature range

RT / 200°C / 400°C

#### **Deposition technology**

Magnetron sputtering, planar or rotatable (single or dual)

#### Transport type

Inline

#### System dimenstions (L x W x H)

Customized x 9 m x 2.8 m

#### System control

PLC, Siemens S7

# HIGHLY PRODUCTIVE & HIGHLY PROFITABLE

# DOUBLE-SIDED COATING ON LARGE AREAS

If you are looking for a highly productive and flexible production system combined with proven technology and design, the XEA|nova L is the perfect choice for you.

The inline coating system is based on our patented coating technology for large substrate areas. The system is wide and can therefore process many substrates simultaneously. Therefore, it is particularly suitable for applications with high productivity at very low costs. With the XEA|nova L, you can coat silicon wafers or other small substrates. It is also suitable for very thin substrates

Thanks to its modular design, the XEA|nova L can be equipped with magnetrons with rotating targets for sputter deposition of high performance TCO layers or various other materials such as metals and metal oxides. It can also be adapted for other deposition technologies. Substrates can also be pre-treated in the system by cleaning or etching, either under vacuum or before entering vacuum.

Exceptionally productive
due to large width

Easily adaptable to new processes & requirements

due to flexible & modular design

Low downtime

due to quick and easy maintenance







**V** 

### **APPLICATIONS**





## **BASIC FACTS**

Subject to change without notice due to technical improvement.

#### Substrates

Silicon wafers (M2, M4, M6, M10, G12, triplecut formats), metals

#### Coating area on carrier

 $\approx$  1.5 m x 2.3 m, e.g. (9 x 12) for M6 wafers

#### **Deposition arrangement**

Double-sided or single-sided

#### **Deposition technology**

Magnetron sputtering, alternative technologies upon request (e.g. linear evaporation, ion etching)

#### Transport type

Carrier transport

#### Loading & unloading

Automated substrate loading & unloading
Automed carrier return system

#### System control

# **EXTREMELY PRODUCTIVE** & HIGHLY PROFITABLE

# SINGLE-SIDED WAFER COATING ON EXTREMELY LARGE AREAS

If you are looking for highly productive production systems for solar cell production with an annual capacity of over two gigawatts, the GIGA|nova SCX is the perfect choice for you. There is no comparable carrier-based system on the market with a higher throughput.

The inline coating system is based on our patented coating technology for large substrate areas. The system is very wide and can therefore process many substrates simultaneously. It is therefore particularly suitable for applications with high productivity at very low costs. With the GIGA|nova SCX you can coat silicon wafers on one side.

Thanks to its modular design, the GIGA|nova SCX can be

**V** Low cost of ownership through extremely high productivity

**V** 

Easily adaptable to new processes & requirements

due to flexible & modular design







## **BASIC FACTS**

**APPLICATIONS** 

METALLIC BIPOLAR PLATES

IBC SOLAR CELLS

TOPCON SOLAR CELLS

HETEROJUNCTION SOLAR CELLS

PEROVSKITE TANDEM SOLAR CELLS

Subject to change without notice due to technical improvement.

#### **Substrates**

Silicon wafers, glass

#### Coating area

Up to 2700 mm x 3100 mm

#### **Deposition arrangement**

Single-sided (deposition down)

#### Substrate temperature

RT ... 250°C

#### **Deposition technology**

Magnetron sputtering, alternative technologies upon request (e.g. linear evaporation, ion etching)

#### Transport type

Inline, carrier-based

#### Loading & unloading

Optional automation system

#### System control



# **EXTREMELY PRODUCTIVE** & HIGHLY PROFITABLE

## DOUBLE-SIDED WAFER COATING ON EXTREMELY LARGE AREAS

If you are looking for highly productive production systems for solar cell production with an annual capacity of over two gigawatts, the GIGAlnova DCX is the perfect choice for you. There is no comparable carrier-based system on the market with a higher throughput.

The inline coating system is based on our patented coating technology for large substrate areas. The system is very wide and can therefore process many substrates simultaneously. It is therefore particularly suitcosts. With the GIGA|nova DCX you can coat silicon wafers on both sides.

**V** Low cost of ownership through extremely high productivity

**V** 

Easily adaptable to new











## **BASIC FACTS**

Subject to change without notice due to technical improvement.

#### **Substrates**

Silicon wafers, glass

#### Coating area

Up to 2800 mm x 3600 mm

#### **Deposition arrangement**

Double-sided (deposition down and deposition up)

#### Substrate temperature

RT ... 250°C

#### **Deposition technology**

Magnetron sputtering, alternative technologies upon request (e.g. linear evaporation, ion etching)

#### Transport type

Inline, carrier-based

#### Loading & unloading

Optional automation system

#### System control



# HIGHLY PRODUCTIVEAT LOWEST COSTS OF OWNERSHIP

# LARGE-AREA VACUUM COATINGON GLASS

If you are looking for highly productive and flexible production equipment combined with proven technology and design, then the XENIA is the perfect choice.

The XENIA is an inline coating system based on our proprietary large-area coating technology. As the coater is very wide and can therefore process many substrates at the same time, it is especially suited for high productivity applications at very low costs. It is suited for largearea glass substrates.

The XENIA benefits from our experience gained from delivering more than 280 coating systems to the photovoltaics industry.

**Exceptionally productive** 

due to large width & short cycle time

**V** 

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Easily adaptable to new processes & requirements

due to flexible & modular design









## **BASIC FACTS**

Subject to change without notice due to technical improvement.

#### **Substrates**

Glass

#### Coating area

Up to 2000 mm x 2400 mm

#### **Deposition arrangement**

Single-sided, sputter down

#### Substrate temperature

RT / 200°C / 400°C

#### **Deposition technology**

Magnetron sputtering, planar or rotatable

#### Transport type

Inline

#### System dimensions (L x W x H)

Customized (min. 20 m) x 16.5 m x 3.5 m

#### System control

PLC, Siemens S7



### **OUR STRENGTHS**



#### IN-HOUSE TECHNOLOGY & APPLICATION CENTER

- © Sample coatings of customer applications
- Development of customized layer stacks
- Product & process verification and optimization
- Testing of new technologies and components



#### **GLOBAL PROJECT EXPERIENCE**

VON ARDENNE equipment is used in over 50 countries.

We have established an installed base of hundreds of coating systems worldwide, ranging from small tools to equipment for large-area coating applications for several markets



#### **CLOSE PARTNERSHIP**

VON ARDENNE has a network of partners for even more profound R&D work and to identify future technologies. It consists of:

- Fraunhofer Institutes such as IPMS, FEP, IST and ISE
- () Institutes of the Helmholtz Association (Jülich, Berlin)
- (!> Universities (Kiel, Dresden, Sheffield)
- Companies such as FAP GmbH, scia Systems GmbH



#### PROFESSIONAL SIMULATION SUPPORT

We offer professional simulation technology to ensure best process quality with regards to plasma, heat and cooling. Furthermore, our simulation tools help demonstrate, develop and improve layer properties and define or optimize processes, details and the performance of our systems.



#### COMPREHENSIVE SERVICE PORTFOLIO

- **OVER NOTION WAS ARREST OF THE WORLD** VON ARDENNE service hubs around the world
- On-site service
- @ Remote access by our technology department
- Regular technical and technological trainings
- Spare & wear part warehouse close to customers
- Lifecycle extension of wear parts



#### **UPGRADES & RETROFITS**

As soon as your business is growing, your VON ARDENNE equipment will grow accordingly - thanks to its modular design and the upgrades we provide. We will also supply you with the necessary technology upgrades if you decide to change your applications.

Furthermore, when your equipment is ageing, we will retrofit your systems with new components, no matter if they are VON ARDENNE or third-party machines.



**PRODUCT** 



PRODUCT





#### WHO WE ARE & WHAT WE DO

VON ARDENNE develops and manufactures industrial equipment for vacuum coatings on materials such as glass, wafers, metal strip and polymer films. These coatings give the surfaces new functional properties and can be between one nanometer and a few micrometers thin, depending on the application.

Our customers use these materials to make high-quality products such as architectural glass, displays for smartphones and touchscreens, solar modules and heat protection window film for automotive glass.

We supply our customers with technologically sophisticated vacuum coating systems, extensive expertise and global service. The key components are developed and manufactured by VON ARDENNE itself.

Systems and components made by VON ARDENNE make a valuable contribution to protecting the environment. They are vital for manufacturing products which help to use less energy or to generate energy from renewable resources.



SALFS



#### WORLDWIDE SALES AND SERVICE

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